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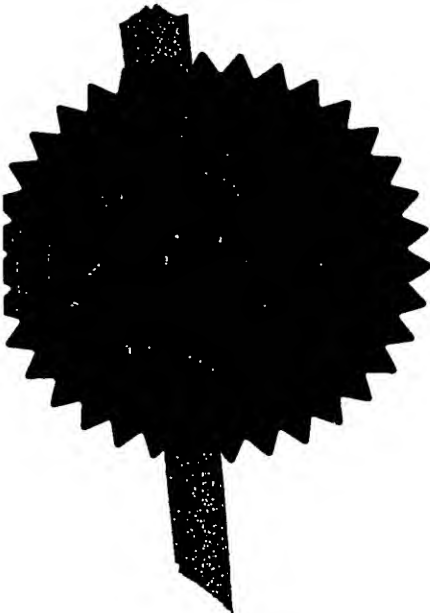
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Request for grant of a patent



1/77

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1. Your reference SH/CT/41737

2. Patent application number

0218932.2

3. Full name, address and post code of the or each applicant

Zoolife International Limited
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Patents ADP number

If the applicant is a corporate body, give the country/state of its incorporation

United Kingdom

4. Title of the invention

COMPOSITION FOR DIETARY ENRICHMENT

5. Name of your agent

VENNER, SHIPLEY & CO

"Address for service" in the United Kingdom to which all correspondence should be sent

20 LITTLE BRITAIN
LONDON
EC1A 7DH

Patents ADP

1669004

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or each of these earlier applications and the or each application number

Country

Priority application number

Date of filing

7. If this application is divided or otherwise derived from an earlier UK application, give the number and filing date of the earlier application

Number of earlier application

Date of Filing

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'YES' if:
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Description	18	✓
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Priority documents

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Statement of inventorship and right to grant of a patent (*Patents Form 7/77*)

Request for preliminary examination and search (*Patents Form 9/77*) 1 ✓

Request for substantive examination (*Patents Form 10/77*)

Any other documents

11. I/We request the grant of a patent on the basis of this application.

Signature

Vener Ship

Date

14 August 2002

12. Name and daytime telephone number of person to contact in the United Kingdom

SIAN HUGHES
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DECLASSIFIED

Composition for Dietary Enrichment

The present invention relates to compositions for enriching animals' dietary intake. Compositions of this type are particularly useful for enriching animal feed, in particular, feed for fish, crustacea and poultry. The invention includes enriched feed
5 and methods for enriching feed.

Animals that are kept as pets, in zoos or that are used in the farming industry are kept captive, away from their natural habitat. One of the inherent problems with keeping animals in such an environment is the need to provide them with a diet that
10 adequately reflects the nutritional diversity and bioavailability of their natural diet. Failure to provide the proper dietary requirements results in negative effects on growth, reproduction, health and sustainability of a captive population.

The basic nutrition for captive species is normally provided by live or dead (whole
15 or part) animals, plant matter, or a variety of processed feeds that may come in a variety of forms, such as pellets, flakes, biscuits etc.

However, a diet based purely on such food is often not sufficient to provide an animal with its total dietary requirement. Additionally, harvesting, processing,
20 manufacture and storage of food can lead to a reduction in the nutritional value of the food. Exposure to light, heat, pressure, mechanical actions, atmospheric conditions or irradiation also damages feed ingredients resulting in reduced quantities of nutrients and/or reduced bioavailability of important dietary components. Nutrients that may be affected include fats, vitamins, and carotenoids.
25

Every species requires a full complement of their essential vitamins, minerals, fatty acids and amino acids in their diet, in addition to energy which can be derived from polysaccharides or lipids. Maintaining a proper dietary balance of, for example, fat
30 and protein is essential for health of animals.

Minerals are required in the diet of many species for use in a number of biological processes involving metalloenzymes, neurotransmitters, oxygen carrying compounds, and skeletal structure.

- 5 Lipids are required not only as an energy source but also are essential for the synthesis of phospholipids, steroids and structural elements in cell walls.

Carotenoids are also considered to be an important dietary component for many species. Carotenoids are pigments that are known to act as powerful antioxidants.

- 10 Certain carotenoids are additionally known to provide pigmentation and coloration of animal tissues. For example, a red carotenoid pigment can be added to the diet of broiler chickens to colour the skin and shanks, and to the diet of farmed trout to produce the same bright colour as seen in wild trout.

- 15 Peptides and nucleotides have been shown to increase nutrient and drug absorption and lead to beneficial effects in growth rates and health. Peptides and nucleotides are also known to alter the absorptive area of the intestinal mucosa in fish.

- 20 Accordingly, it is common to supplement basic feeds with a number of additional substances.

- 25 However, conventional supplements do not properly counter deficiencies in the basic feed of the animals, often not providing the proper range and composition of components required for a balanced diet. Components of the supplements have also been shown to have a low level of bioavailability and so are of little worth in enriching the diet of an animal.

- 30 Thus, it is an object of the present invention to develop a composition for use in enriching an animals diet that does not possess the aforementioned disadvantages of previously identified compositions.

It has been surprisingly discovered that the composition of the present invention provides an enhanced level of enrichment of an animals diet, as well as providing a

high level of bioavailability. Additionally, the composition affords stability to the active components during storage, application and the post application period.

Accordingly, in a first aspect of the present invention, there is provided a
5 composition comprising one or more carotenoids, and one or more of the following substances: vitamins, minerals, amino acids, lipids, peptides, nucleotides and/or polysaccharides.

This composition may be prepared for administration in a number of ways.

10

For example, the composition may be given directly in the liquid form, as an encapsulated liquid preparation, or incorporated in the feed in liquid form.

15

Thus, in a further preferred embodiment, the composition comprises an aqueous diluent and is preferably in the liquid state.

20

It should be understood that any aqueous diluent may be used that could be ingested, without experiencing toxic effects, by the species that is intended to consume the composition. Preferably, the aqueous diluent is water, most preferably the aqueous diluent is purified water.

It has been found that the liquid form of composition is particularly effective, especially when given as an encapsulated liquid or added directly to enrich feeds.

25

Encapsulation techniques are known in the art and may comprise a central reservoir of the composition surrounded by a protective capsule, the matrix of the capsule preferably contains antioxidants.

30

The direct enrichment of feed is achieved by adding the composition to feeds during or post manufacture, harvesting, processing, or delivery to the consumer.

Conventionally, dry powdered vitamin, mineral, carotenoid and amino acid etc. preparations are used to enrich feeds. However, the use of such preparations has a number of distinct disadvantages.

5 It is virtually impossible to produce uniformly enriched foods using such powdered particles, or fine aggregates. These preparations have a low level of adherence to the feed. Since the powdered particles tend to be small in comparison to the feed, the preparations are susceptible to post enrichment settlement, thereby producing a variance in feed quality, especially following storage, transport and distribution.

10 These enrichment compositions also suffer from the same problems as the basic feed, in that exposure to light, heat, pressure, mechanical actions, atmospheric conditions or irradiation can damage compositions, thereby reducing the value of the enrichment.

15 It has been found that liquid compositions simplify the enrichment process, provide an enhanced uniform distribution and adherence to the feed, as well as providing a high level of bioavailability. Additionally, the composition affords stability to the active components during storage, application and the post application period.

20 In a preferred embodiment one or more of the components of the composition are water soluble.

25 In a further preferred embodiment one or more of the components of the composition are fat soluble.

Preferably, when the composition comprises an aqueous diluent and is in the liquid state the fat soluble components are in the form of micelles.

30 However, the liquid form is not the only form the composition may take.

In a further preferred embodiment of the invention, the composition is formed into a tablet, or microencapsulated preparation, preferably these compositions do not

contain a liquid diluent. Microencapsulated preparations are known in the art and usually comprise a core of the composition covered by a protective matrix, preferably the matrix includes antioxidants. The tablet or microencapsulated preparation may either be ingested in isolation from the feed or ingested along with
5 feed. Often it is desirable to hide the tablets or microencapsulated preparations or tablets in the feed so that the animal unknowingly ingests the tablet. The tablet or microencapsulated product may also be prepared for dissolving in a liquid diluent prior to ingestion.

- 10 The choice of carotinoid, vitamin, mineral, amino acid, lipid, peptide, nucleotide or polysaccharide is dictated by the particular species and age of the animal intended to ingest the composition, and the deficiencies in their diet. Accordingly, the skilled person would be able to determine the appropriate carotinoid, vitamin, mineral, amino acid, lipid, peptide, nucleotide or polysaccharide in these specific
15 circumstances.

Not wishing to be limited further, but in the interests of clarity, the following are examples of suitable components of the compounds of the invention.

- 20 Examples of suitable carotenoids are those derived from yeast or algae, extracted from oleoresins, lutein pink or astaxanthin glucosides. Preferably the water soluble carotinoid is an astaxanthin glucoside.

- Examples of suitable vitamins are A, B1, B2, B6, B12, C (vitamin C may be included
25 as ascorbyl polyphosphate), D, E, K, Nicotinamide, Choline, Inositol, folic acid and Biotin. Preferably, the fat soluble vitamins are A, D, E and K. Preferably, the water soluble vitamins are C, B1, B2, B6, B12, Nicotinamide, Choline, Inositol, folic acid or Biotin.

- 30 Examples of suitable minerals are iodide, iron, manganese, calcium, phosphorous, sodium, potassium, magnesium, zinc, copper or selenium.

Preferably, the amino acids are the essential amino acids for the animal that is to ingest the composition. However, non-essential amino acids are also contemplated for inclusion in the composition of the invention since it has been shown that their inclusion reduces the quantitative requirement for essential amino acids. For example, the essential amino acids for salmonid fish, and appropriate for including in the composition of the invention, are arginine, histidine, isoleucine, leucine, lysine, methionine, phenylalanine, threonine, tryptophan and valine. Non-essential amino acids cysteine and tyrosine are also suitable amino acids. It has been shown in salmonid fish that cysteine can replace up to a third of the required methionine and tyrosine can replace up to a fifth of the required phenylalanine. Some amino acids have also been shown to act as feeding behaviour modifiers. For example, in carnivorous fish the following compounds have been shown to alter feeding responses: glycine, proline, taurine, valine, betaine and inosine. These amino acids are also contemplated as being suitable for inclusion in the claimed composition.

A variety of lipids and lipid derived compounds may be included in the composition. Preferably, the lipids are fats and more preferably oils which may be added along with one or more carotenoid as an oleoresin. A balanced addition of oils of suitable chain length have been found to aid enrichment. However, the lipids may also be fatty acids, triglycerides, phospholipids and other neutral lipids such as alkyldiacylglycerols, sterol esters, wax esters and pigments. Examples include but are not restricted to: phosphatidylcholine, phosphatidylethanolamine, phosphatidylserine, phosphatidylinositol, plasmalogens, sphingomyelin, cerebroside and gangliosides.

Thus, essential fatty acids may be added to the composition. Fish and terrestrial mammals do not possess the desaturase enzymes necessary to synthesize 18:2 ω 6 or 18:3 ω 3 fatty acids and so these fatty acids must be added to the diet to maintain cellular function and normal growth.

Waxy esters or their precursors may be added to the composition to increase the availability of these important dietary components in some species. Waxy esters are esters of a fatty acid and a long-chain fatty alcohol. Crustaceans and some fish

contain high levels of wax esters such as those comprising fatty acids esterified to hexadecanol. Therefore, the composition would preferably include wax esters comprising fatty acids esterified to hexadecanol.

- 5 The lipids may be included from a variety of chain lengths, preferably C14-C25. These may include but are not restricted to; C14, C16, C18, C20, C22, C25.

Examples of lipids which may be added to the composition include but are not restricted to; 14:0, 16:0, 16:1, 18:0, 18:1 ω 9, 18:2 ω 6, 18:3 ω 3, 18:4 ω 3, 20:1 ω 9, 20:4 ω 6,
10 20:4 ω 3, 20:5 ω 3, 22:1 ω 9, 22:5 ω 6, 22:5 ω 3, 22:6 ω 3.

The lipids used may be derived from animal or plant sources, or may be artificially synthesized.

- 15 Preferably, when the composition comprises a liquid diluent or the composition in tablet form is dissolved in a liquid diluent, the composition forms an emulsion or dispersion. Such compositions have an aqueous phase, which may contain one or more of the following; water soluble vitamins, minerals, carotenoids, amino acids, peptides, nucleotides and polysaccharides. Any one of lipids, fat soluble vitamins,
20 carotenoids, minerals, peptides, nucleotides and amino acids may be contained in micelle or "microencapsulated" form, preferably distributed evenly throughout the composition. The presence of the micelles has been shown to aid the uptake of fats and fat soluble vitamins, carotenoids and amino acids from the diet at the level of the digestive tract. This, combined with the simultaneous presentation of water
25 soluble vitamins, minerals, peptides, nucleotides, polysaccharides carotenoids and/or amino acids, has a synergistic effect on the bioavailability of the composition. Preferably, the emulsions or dispersions are formed by high speed blending.

- 30 The high level of bioavailability is partly due to the fact that there is a reduced potential for chemical interactions in such preparations. Indeed, it has been noted that there is a reduction in the oxidation of vitamins and carotenoids of these liquid compositions in the post application stage.

In a further preferred embodiment the composition comprises one or more water soluble vitamins and one or more fat soluble vitamins.

- 5 In a further preferred embodiment the composition comprises one or more water soluble carotenoids and one or more fat soluble carotenoids.

In a further preferred embodiment the composition comprises one or more water soluble amino acids and one or more fat soluble amino acids.

10

In a further preferred embodiment the composition comprises one or more water soluble minerals and one or more fat soluble minerals.

- 15 In a further preferred embodiment the composition comprises one or more water soluble peptides and one or more fat soluble peptides.

In a further preferred embodiment the composition comprises one or more water soluble nucleic acids and one or more fat soluble nucleic acids.

- 20 The polysaccharide is preferably a non-starch polysaccharide and most preferably a glucan. Preferably, 1,3 β -glucan, or 1, 6 β -glucan are contemplated since it has been shown that these molecules have a non-specific immunomodulatory role, particularly in fish physiology.

- 25 Cellulose, gum and sugar derivatives may be added to the composition to aid dispersion within or onto feeds by virtue of their ability to increase solution viscosity and adherence. These, however, are not essential and are not required for emulsification of this composition. Indeed, in the absence of such cellulose, gum or sugar derivatives, the composition is still capable of adhering surprisingly well to
30 feed. Thus, a preferred composition of the invention does not contain gum, cellulose, sugar and/or dextrin.

Gelling agents, or combinations of gelling agents, may also be included in the composition so as to form a gel preparation. Suitable gelling agents would be known in the art, such as locust bean gum, xanthan gum, natural binding agents derived from plants or algae, pectins, starch, cellulose derivatives such as carboxy-methyl-
5 cellulose, gelatine, agar, or carrageenan.

The composition may additionally include one or more emulsifier, one or more antioxidants other than a carotenoid, one or more preservatives and/or one or more stabilising agents.

10

The emulsifying agents, such as Polysorbate 80, help in the formation of the micelle "microencapsulated" fat soluble components. Alternatively, or in addition, the micelle's may be formed by high speed blending.

15 The inclusion of stabilising agents, such as monopropylene glycol, in the composition help stabilise the fat soluble components and optimise micelle distribution. The use of such stabilising agents reduces potential for product turbidity and affords excellent product clarity.

20 Preservatives, such as phosphoric acid or potassium sorbate, may be included in the composition to preserve the composition by preventing the growth of bacteria, fungi and yeasts.

The addition of antioxidants to the composition aids stability. Examples of suitable
25 antioxidants include ascorbyl polyphosphate and butylated hydroxy-toluene. Antioxidants prevent or minimize the loss of the active components of the composition, thereby extending the shelf life of the composition and providing protection to the finished product in the post application phase.

30 It is preferred that the substances for inclusion in the composition can be ingested, without experiencing any toxic effects, by the species that is intended to consume the composition.

In a further preferred embodiment of the invention, the inclusion of one or more carotenoid in the composition is optional.

5 It should be realised that the amounts of carotinoid, vitamin, mineral, amino acid, lipid, peptide, nucleotide or polysaccharide as well as emulsifier, antioxidant, preservative and stabilising agent are dictated by a number of functions, namely the form of preparation (dry, fluid, encapsulated), the particular species and age of the animal intended to ingest the composition, and the deficiencies in their diet. Accordingly, the skilled person would be able to determine the appropriate amounts
10 in these specific circumstances.

Not wishing to be limited further, but in the interests of clarity, the following are examples of suitable ranges for the amounts of components present in the compounds of the invention.

15

Carotinoids may be present in between 0-99, 0-95, 0-85, 0-80, 50-95, 80-95, 0-25, 0-10, 0-5, 0.1-1, 0.001-1, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

20

Vitamins may be present in between 0-99, 0-95, 0-85, 0-80, 50-95, 80-95, 0-25, 0-10, 0-5, 0.1-1, 0.001-1, or 0.0001-1 %Wt/Wt of the composition, not including any aqueous diluent.

25

Minerals may be present in between 0-99, 0-95, 0-85, 0-80, 50-95, 80-95, 0-25, 0-10, 0-5, 0.1-1, 0.001-1, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

30

Amino acid may be present in between 0-99, 0-95, 0-85, 0-80, 50-95, 80-95, 0-25, 0-10, 0-5, 0.1-1, 0.001-1, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

Lipids may be present in between 0-99, 0-95, 0-85, 0-80, 50-95, 80-95, 0-25, 0-10, 0-5, 0.1-1, 0.001-1, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

5 Peptides may be present in between 0-99, 0-95, 0-85, 0-80, 50-95, 80-95, 0-25, 0-10, 0-5, 0.1-1, 0.001-1, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

10 Nucleotide may be present in between 0-99, 0-95, 0-85, 0-80, 50-95, 80-95, 0-25, 0-10, 0-5, 0.1-1, 0.001-1, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

15 Polysaccharide may be present in between 0-99, 0-95, 0-85, 0-80, 50-95, 80-95, 0-25, 0-10, 0-5, 0.1-1, 0.001-1, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

20 Emulsifier may be present in between 0-55, 0-65, 0-45, 0-35, 0-25, 0-10, 0-5, 5-10, 5-20, 10-30, 20-40, 0.01-1, 0.001-1, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

Antioxidant may be present in between 0-55, 0-65, 0-45, 0-35, 0-25, 0-10, 0-5, 5-10, 5-20, 10-30, 20-40, 0.01-1, 0.001-1, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

25 Preservative may be present in between 0-55, 0-65, 0-45, 0-35, 0-25, 0-10, 0-5, 5-10, 5-20, 10-30, 20-40, 0.01-1, 0.001-1, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

30 Stabilising agents may be present in between 00-99, 0-95, 0-85, 0-80, 50-95, 80-95, 0-25, 0-10, 0-5, or 0.0001-1 % Wt/Wt of the composition, not including any aqueous diluent.

As discussed above, some compositions of the invention do not include an aqueous diluent. The other compositions that do contain an aqueous diluent may contain 10, 9, 8, 7, 6, 5, 4, 3, 2, 1, 0.9, 0.8, 0.7, 0.6, 0.5, 0.4, 0.3, 0.2, 0.1, 0.09, 0.08, 0.07, 0.06, 0.05, 0.04, 0.03, 0.02, 0.01, 0.001 or 0.0001 litres of diluent per 1kg of the other
5 components of the composition.

The compositions of the invention are particularly useful as they can be used to enrich a diet in a multitude of ways, allowing the method of enrichment to be chosen so as to best accommodate the species, or basic feed of choice.

10

Thus, in a preferred embodiment the composition is used for enriching the diet of a captive species. Preferably the captive species are fish and more preferably the captive species are farmed fish, ornamental fish or aquarium fish.

15

In a further preferred embodiment the composition is incorporated in feed, examples of the method of incorporation are given below.

The composition can be added to feeds during or post manufacture, harvesting, processing, or delivery to the consumer. Examples of suitable feeds are; fish,
20 crustaceans, artemia, copepods, mysis, krill, polychetes such as ragworm and lugworm, and farmed insects such as crickets, mealworms and locusts. These feeds are particularly useful as feeds for fish and reptiles. The composition may also be fed to the animal in isolation from other food.

25

Thus, in accordance with a second aspect of the present invention, a composition in accordance with the first aspect is used in a method for enriching feed by soaking the feed in the composition. In a preferred embodiment the feed is defrosting or defrosted. Alternatively, the feed is soaked in the composition prior to freezing.

30

In accordance with a third aspect of the present invention, a composition in accordance with the first aspect of the invention is used in a method for enriching feed by spraying the feed with the composition. The composition may be sprayed onto feed such as processed feeds (for example, extruded pellets) or the exoskeleton

of invertebrates (such as crickets, or locusts). Greater penetration of the feed may be achieved by using a pressure spray.

In accordance with a fourth aspect of the present invention, a composition in accordance with the first aspect of the invention is used in a method for enriching feed by adding the composition before or during production of processed feed. In this way the composition is mixed through the feed whilst the feed itself is being produced. This method of enrichment is preferably carried out prior to extrusion and shaping and/or prior to freezing of the processed feed.

Greater penetration of the feeds may be achieved in the second, third and fourth aspect of the present application by applying a vacuum to the enriched feed or carrying out the method in a pressure vessel.

In accordance with a fifth aspect of the present invention, a composition in accordance with the first aspect of the invention is used in a method for enriching feed by injection of the composition into the feed. This method is particularly useful for enriching feed in the form of fish for sharks and rays.

In accordance with a sixth aspect of the present invention, a composition in accordance with the first aspect of the invention is used in method for enrichment of feed by adding the composition to the environment or diet of live feed. In this way the live feed will either be coated in the composition, or absorb or ingest the composition, thereby enriching the gut and body tissue of the live feed. If the live feed is an aquatic species the composition may be added to the water in which the live feed are contained.

The composition may also be added to the environment of the animal intended to benefit from the composition. For example, if the animal is an aquatic species the composition may be added to the water in which the animal is contained. Thus, the animal will either ingest or absorb the composition.

In accordance with a seventh aspect of the present invention, a feed comprising a composition in accordance with a first aspect of the invention is contemplated.

Specific compositions according to the present invention will now be described, by
5 way of example only.

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25

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Example 1

Material	% (Wt/Wt)
Phosphoric Acid (85% Food Grade)	2.6386
BHT P/L	0.0264
Monopropylene Glycol BP/000 (P/L)	79.1583
Polysorbate 80 (Alkamuls T80)	13.1930
Potassium Sorbate Powder BP	2.6386
Potassium Iodide BP-USP (Nutec)	0.0007
Panthenol-D (P/L)	0.0066
Vitamin A Propionate 2.5 MIU	0.0165
Vitamin D3 Oil 4 MIU-G (P/L)	0.0007
Vitamin K	0.0063
Biotin USP Pure	0.0007
Choline Chloride 05 BP	0.0132
Inositol (P/L)	0.0007
Nicotinamide (Nutec - P/L)	0.0693
Para-Amino-Benzoic Acid (P/L)	0.0660
Pyridoxine Hydrochloride (Nutec - P/L)	0.0073
Vitamin B1 (Thiamine HCL) (P/L)	0.1649
Vitamin B2 (Riboflavin 5) (P/L)	0.0660
Vitamin B12 Crystalline (P/L)	0.0066
Vitamin E Oil 93% FG	0.4947
Vitamin C (as Ascorbyl Polyphosphate (Stay C))	1.3193
Bioastin Oleoresin (COS)	0.1135
Lucantin Pink (COS)	0.0508

The final product is diluted in purified water as required. For example, when 4 kg of the phosphoric acid is used the final product is diluted in purified water to a final volume of 400 litres. These values for the final product include overage to ensure adequate amounts of the components over a 18 month period.

Example 2

Material	% (Wt/Wt)
Phosphoric Acid (85% Food Grade)	2.6430
BHT P/L	0.0264
Monopropylene Glycol BP/000 (P/L)	79.2885
Polysorbate 80 (Alkamuls T80)	13.2148
Potassium Sorbate Powder BP	2.6430
Potassium Iodide BP-USP (Nutec)	0.0007
Panthenol-D (P/L)	0.0066
Vitamin A Propionate 2.5 MIU	0.0165
Vitamin D3 Oil 4 MIU-G (P/L)	0.0007
Vitamin K	0.0063
Biotin USP Pure	0.0007
Choline Chloride 05 BP	0.0132
Inositol (P/L)	0.0007
Nicotinamide (Nutec – P/L)	0.0694
Para-Amino-Benzoic Acid (P/L)	0.0660
Pyridoxine Hydrochloride (Nutec – P/L)	0.0073
Vitamin B1 (Thiamine HCL) (P/L)	0.1652
Vitamin B2 (Riboflavin 5) (P/L)	0.0073
Vitamin B12 Crystalline (P/L)	0.0066
Vitamin E Oil 93% FG	0.4956
Vitamin C (as Ascorbyl Polyphosphate (Stay C))	1.3215

The final product is diluted in purified water as required. For example, when 4 kg of the phosphoric acid is used the final product is diluted in purified water to a final volume of 400 litres. These values for the final product include overage to ensure adequate amounts of the components over a 18 month period.

Example 3

Material	Amount
Vitamin B3	10000 mg/kg
Vitamin B6	1000 mg/kg
Vitamin B2	1000 mg/kg
Vitamin B1	24000 mg/kg
Vitamin B12	1280 mg/kg
Vitamin A	5300000 iu/Kg
Vitamin D3	245500 iu/kg
Vitamin E	86000 iu/kg
Vitamin C (as ascorbyl polyphosphate (Stay C))	180000 mg/kg
Vitamin K	1022 mg/kg
Pantothanate	850 mg/kg
Choline	1000mg/kg
Folic Acid	5460mg/kg
Inositol	29 mg/kg
Biotin	23 mg/kg
Iodine	26.1 mg/kg

5 Fe Gluconate may be added to the formulation at the rate of 17400mg/kg as a source of dietary iron.

10 Marine algae may be added to the specification. These will supply a range of natural minerals and trace elements in addition to natural sources of proteins, lipids and carbohydrates. These include Glucides, mannitol, alginates and cellulose. Natural aglae are also a source of vitamins and may be used to supply some of the vitamins in the formulation.

Minerals supplied may include:

Calcium

Magnesium

Potassium

Sodium

Phosphorus

5 Sulphur

Iodine

Zinc

Manganese

Iron

10 Copper

Molybdenum

Selenium

Boron

Chromium

15 Nickel

Tin

Vanadium

Silica

20 Manufactured minerals and trace elements may be added to the formulation

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Claims

1. A composition comprising one or more carotenoids, and one or more of the following substances: vitamins, minerals, amino acids, lipids, peptides, nucleotides
5 and/or polysaccharides.
2. A composition as claimed in claim 1, further comprising an aqueous diluent, wherein the composition is in the liquid state.
- 10 3. A composition as claimed in claim 1 or 2, wherein one or more of the components of the composition are water soluble.
4. A composition as claimed in any of the preceding claims, wherein one or more of the components of the composition is/are fat soluble.
- 15 5. A composition as claimed in any of claims 2, wherein the fat soluble components are in the form of micelles.
6. A composition as claimed in any of the preceding claims, wherein the
20 composition comprises one or more water soluble vitamins and one or more fat soluble vitamins.
7. A composition as claimed in any one of the preceding claims, wherein the composition comprises one or more water soluble carotinoids and one or more fat
25 soluble carotinoids.
8. A composition as claimed in any one of the preceding claims, wherein the composition comprises one or more water soluble amino acids and one or more fat soluble amino acids.
- 30 9. A composition as claimed in any one of the preceding claims, wherein the composition comprises one or more water soluble minerals and one or more fat soluble minerals.

10. A composition as claimed in any one of the preceding claims, wherein the composition comprises one or more water soluble peptides and one or more fat soluble peptides.

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11. A composition as claimed in any one of the preceding claims, wherein the composition comprises one or more water soluble nucleic acids and one or more fat soluble nucleic acids.

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12. A composition as claimed in any of the preceding claims, wherein the composition comprises an oil.

13. A composition as claimed in any one of the preceding claims, wherein the composition comprises water soluble 1, 3 β -glucan or 1,6 β -glucan.

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14. A composition as claimed in any of the preceding claims, further comprising cellulose, gum and or a sugar derivative.

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15. A composition as claimed in any of the preceding claims, further comprising an emulsifier, preferably Polysorbate 80.

16. A composition as claimed in any of the preceding claims, further comprising a stabilising agent, preferably monopropylene glycol.

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17. A composition as claimed in any of the preceding claims, further comprising a preservative, preferably phosphoric acid and/or potassium sorbate.

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18. A composition as claimed in any of the preceding claims, further comprising an antioxidant other than a carotenoid, preferably ascorbyl polyphosphate and/or butylated hydroxy-toluene.

19. A composition as claimed in any of the preceding claims, wherein the inclusion of one or more carotenoid is optional.

20. A composition for enriching the diet of a captive species, wherein the composition is as claimed in any one of claims 1-19.

5 21. A composition as claimed in claim 20, wherein the captive species are fish, preferably, farmed fish, ornamental fish, or aquarium fish.

22. A composition as claimed in claim 20 or 21, wherein the composition is incorporated in feed.

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23. A method for the enrichment of feed, comprising soaking the feed in a composition as claimed in any one of claims 1-19.

24. A method as claimed in claim 23, wherein the feed is defrosting or defrosted.

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25. A method as claimed in claim 23, wherein the feed is soaked in the composition prior to freezing.

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26. A method for the enrichment of feed, comprising spraying the feed with a composition as claimed in any one of claims 1-19.

27. A method for the enrichment of feed, comprising the addition of the composition as claimed in any one of claims 1-19 before or during the production of processed feed.

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28. A method for enrichment of feed, comprising the injection of the composition as claimed in any one of claims 1-19 into the feed.

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29. A method for enrichment of feed, comprising adding the composition as claimed in any one of claims 1-19 to the environment or diet of live feed.

30. A feed comprising a composition as claimed in any of claims 1-19.

31. A composition substantially as hereinbefore described.

32. A feed substantially as hereinbefore described.

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Composition for Dietary Enrichment

5 The present invention relates to a composition comprising one or more carotenoid,
an aqueous diluent, and one or more of the following substances: vitamins,
minerals, amino acids, fats or polysaccharides, wherein the composition is in the
liquid state. In particular, the composition is for enriching animals' dietary intake.
The invention also includes enriched feed and methods for enriching feed.